



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3290-3
Job Sheet 188179



Part No: D3290-3

Job Qty: 8 pcs

Part Name: Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 2/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP A 04.08.18 New issue KJ/RF IPP B IPP C 07.05.29. Thermoform in-house DL IPP D 07.09.28 rev C dwg EC verified by: DD IPP E 07.11.28 Add --Hand finish deburring DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	8 pcs	2/15/19	2/15/19	0.00	0.00	Purchasing - 1	FEB 14 2019
							Purchasing - 2	
							Purchasing - 3	
105	Packaging 2-1 - Receive - B4B	8 pcs	2/15/19	2/15/19	0.00	0.00	Packaging 2 - 1 - B4B	FEB 14 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S153462



Part: D3290-3

Job No: 188179

Serial No/Batch: S153462

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/14/19

Plex 2/12/19 4:07 PM Dart.Hadley.Shannon

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
110	QC 6	8 pcs	2/15/19	0.00 0.00	QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	APR 03 2019 68 9-89
190	Packaging 3-1 - Stock - B4B	8 pcs	2/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	5432 54 APR 04 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
200	QC 21 - SA	8 pcs	2/15/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	APR 04 2019
Part Op 100 - (Purchasing) ISSUE P/O: _____ SUPPLIER:PLASTECH MANUFACTURE D3290-3 AS PER						
Descriptions: DWG C OF C IS REQUIRED						
105 - (Receive & Inspect for Damage & Mat'l Certs)						
110 - (QC6- All purchased or subcontracted products) ***Windows need to be protected at all time***						
190 - (Identify as per dwg & Stock Location:_____)						
200 - (QC21- Final Inspection - Work Order Release)						

PO Details

Plas-Tech (pla002-vc)



PO No: PO042169

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3290-3P	Window	8 Ea (1 ea)	100-Purchasing	5153460
MACRLICS.125	1/8" Polycast li Sheet	43 sf (5.375 ea)	100-Purchasing	5153461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3290-3P	8	0	0
	MACRLICS.125	43	1,978	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window	26.580Inches ± 0.030	26.610 26.550		
2	Window	16.080Inches ± 0.030	16.110 16.050		
3	Window	13.790Inches ± 0.030	13.820 13.760		
4	Window	12.400Inches ± 0.030	12.430 12.370		
5	Window	8.810Inches ± 0.030	8.840 8.780		

Plex 2/12/19 4:07 PM Dart.Hadley.Shannon



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D3290-3
Job Sheet 188179



Part No: D3290-3

Job Qty: 8 ea

Part Name: Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 2/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP A 04.08.18 New issue KJ/RF IPP B IPP C 07.05.29. Thermoform in-house DL IPP D 07.09.28 rev C dwg EC verified by: DD IPP E 07.11.28 Add --Hand finish deburring DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs		2/15/19	0.00	0.00	Purchasing		
105	Packaging	8 pcs		2/15/19	0.00	0.00	Packaging2		
110	QC	8 pcs		2/15/19	0.00	0.00	QC6		
190	Packaging	8 pcs		2/15/19	0.00	0.00	Packaging3-1		
200	QC21-SA	8 Ea		2/15/19	0.00	0.00	QC21		

Part Op **100** - ISSUE P/O: 042169 SUPPLIER: PLASTECH MANUFACTURE D3290-3 AS PER DWG C OF C
Descriptions: IS REQUIRED

110 - ***Windows need to be protected at all time***

PO Details

Plas-Tech (pla002-vc)



PO No: PO042169

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3290-3P	Window	8 Ea (1 ea)	100-Purchasing	
MACRLICS.125	1/8" Polycast li Sheet	43 sf (5.375 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3290-3P	8	0	0
	MACRLICS.125	43	1,978	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window	26.580Inches $\pm$ 0.030	26.610 26.550		
2	Window	16.080Inches $\pm$ 0.030	16.110 16.050		
3	Window	13.790Inches $\pm$ 0.030	13.820 13.760		
4	Window	12.400Inches $\pm$ 0.030	12.430 12.370		
5	Window	8.810Inches $\pm$ 0.030	8.840 8.780		

Plex 2/12/19 3:21 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042169



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042169
PO Date: 1/4/19
Due Date: 2/15/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188179	D3290-3P			Window : Various STC's As Per Dwg D3290 Rev. C	Firmed	-	2/15/19	8 Ea	0 Ea	8 Ea	\$90.00/Ea	\$720.00
Grand Total:													\$720.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 1/7/19 10:53 AM dart.Lussier.Patrick



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 33758
Shipment Date: 02/04/2019
BOL Number:
Customer Key: C1837
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order
42169 ✓
Carrier Account #
151793240

Sales Order
SO-027062

Ship Via
FEDERAL EXPRESS -

Incoterms
EX WORKS

Payment Method
COL
Tracking Number
774372258271

Item Number
Revision
D3290-3P ✓ Rev.: C

Description
REPLACEMENT WINDOW ASSEMBLY
AS PER DWG D3290 REV C

Quantity UOM
Shipped
8 ✓ EA

Number of Containers

Gross Weight

15.00

Shipped By

Certificate Of Conformance

REVISED
FEB 12, 2019
AS

PLAS-TECH
Think Plastics™

Customer: DART AEROSPACE LTD

P.O. # 42169

SO # 027062

Part #	D3290-3P	Qty.	8	Batch #	-001
Description	REPLACEMENT WINDOW ASSEMBLY	Material usage	43 SQ.FT.	Lot#	DART0125 S151992
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

DAS
68
9-89

Note: All parts are not identified as meeting QSI044.

By: 
(Approved QA Signatory)

Date: FEB. 1, 2019

REVISED
C OF C # 101

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 42169

SO # 027062

Part #	D3290-3P	Qty.	8	Batch #	-001
Description	REPLACEMENT WINDOW ASSEMBLY	Material usage	2 SHEETS	Lot#	DART0125 240394
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: 
(Approved QA Signatory)

Date: FEB. 1, 2019 C OF C # 101

Page: 1 of 1

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